



ZONE	ISS	DESCRIPTION	DATE		APPROVALS
D4	P3Y	LOC D4: SECTION E-E DIMENSION WAS 18.9. ECR R41263 INCORPORATED.	8 JAN 2015	MODIFIED:	N LOCKIE
		CHANGE CODE: DE	8 JAN 2015	DRG CHCK:	B MITCHEM
				PROJ ENGR:	
				MFG ENGR:	
				TECH APRL:	
				DSGN APRL:	
			28 JAN 2015	DSGN APRL:	D P SMITH

NOTES

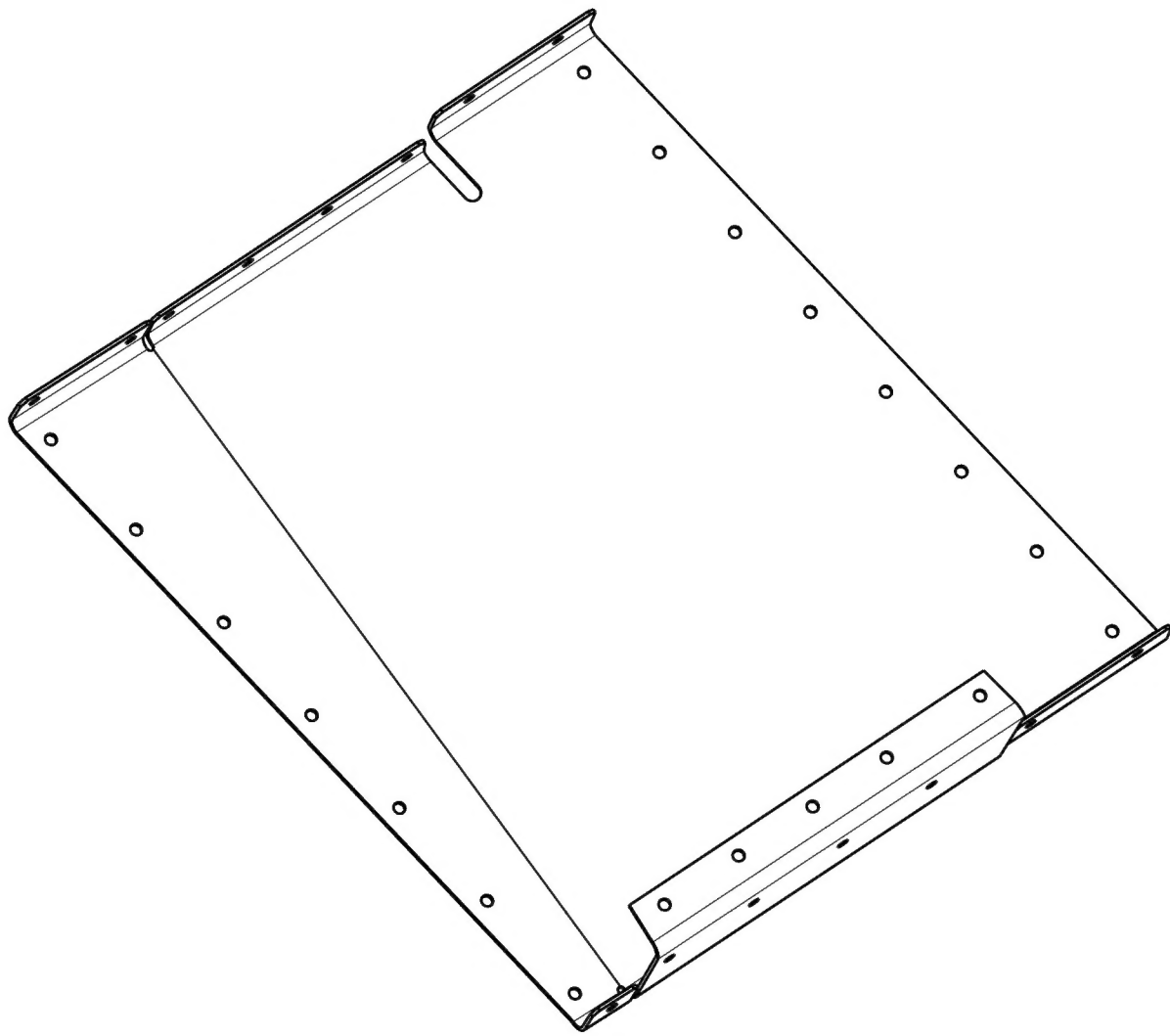
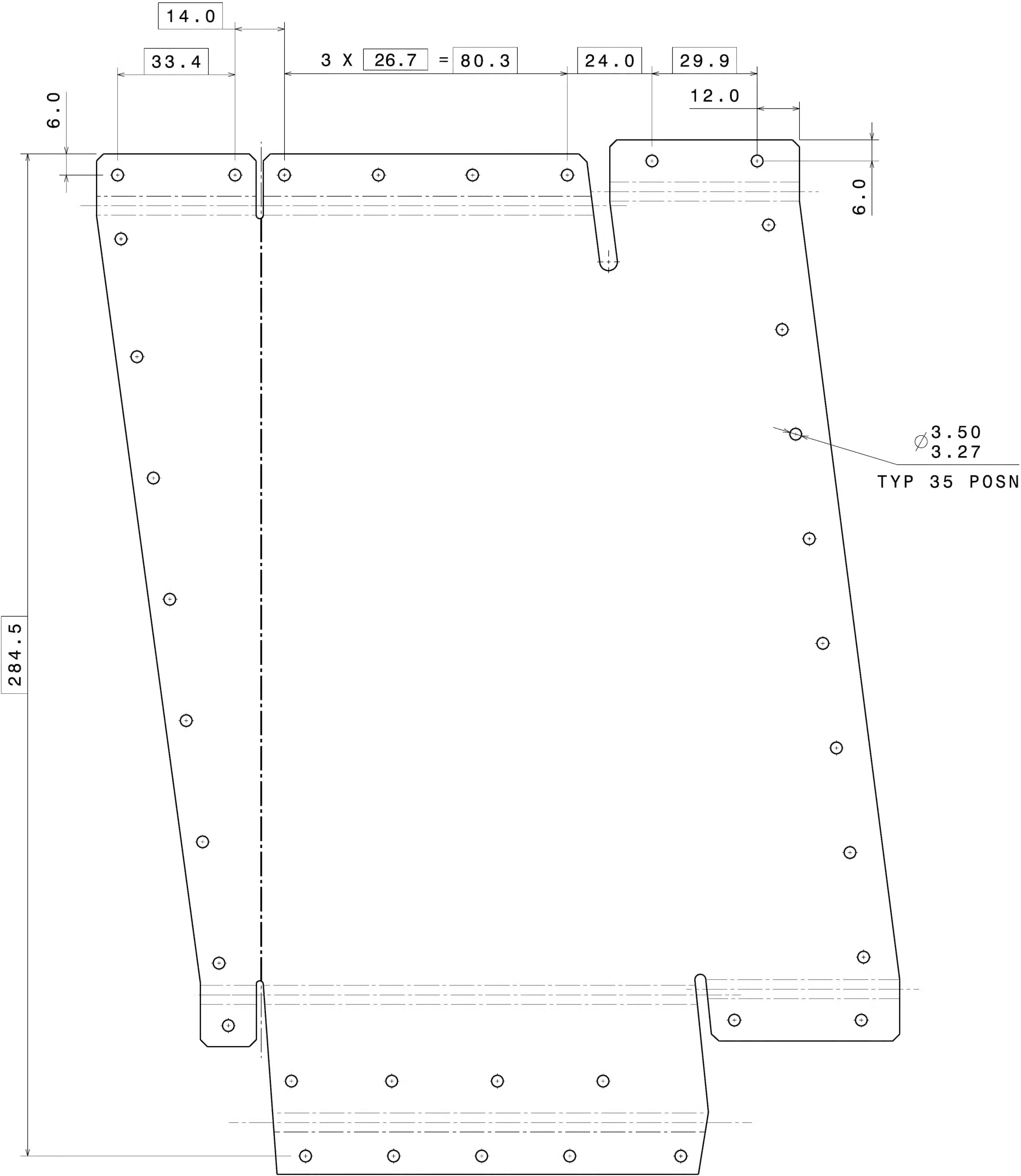
- MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
- REMOVE ALL BURRS AND SHARP EDGES.
- INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
- UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: $\begin{matrix} \oplus \\ \oplus \end{matrix} \begin{matrix} \square \\ \square \end{matrix} \begin{matrix} \phi 0.34 \end{matrix}$
- FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
- PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
- ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

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		TOLERANCES ARE:			DRAWN BY		9 OCT 2014		TITLE BOX													
					DRG CHCK		10 OCT 2014															
					PROJ ENG																	
					MFG ENGR																	
					TECH APRL																	
					DSGN APRL				SIZE		CAGE CODE		DRG NO		ISS							
					DO NOT SCALE DRAWING		USED ON		DSGN APRL		E C BULA		10 OCT 2014		A2.		U0088		QB21888/QB21918		P3Y	
							QB05043		CONTRACT NO				SCALE		1 : 1		WEIGHT		SHEET A OF B			



QB21888 - AS DRAWN
QB21918 - OPP HAND

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				MFG ENGR:	
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				DSGN APRL:	
			28 JAN 2015	DSGN APRL:	D P SMITH



ISOMETRIC VIEW
N.T.S.

FLAT PATTERN

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	TOLERANCES ARE:				DRAWN BY	B MITCHEM	9 OCT 2014		PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND				
	DECIMALS		ANGLES	APPLICATION		DRG CHCK	T CLARK	10 OCT 2014		TITLE			
	X.	± 1.0	± 0.5 DEG	NEXT ASSY		PROJ ENG				BOX			
	.X	± 0.5				MFG ENGR							
	.XX	± 0.25				TECH APRL							
	.XXX	± -				DSGN APRL							
	SURFACE FINISH		3.2/	USED ON		DSGN APRL	E C BULA	10 OCT 2014		SIZE	CAGE CODE	DRG NO	ISS
	DO NOT SCALE DRAWING			QB05043		CONTRACT NO				A2.	U0088	QB21888/QB21918	P3Y
										SCALE	1:1	WEIGHT	SHEET B OF B